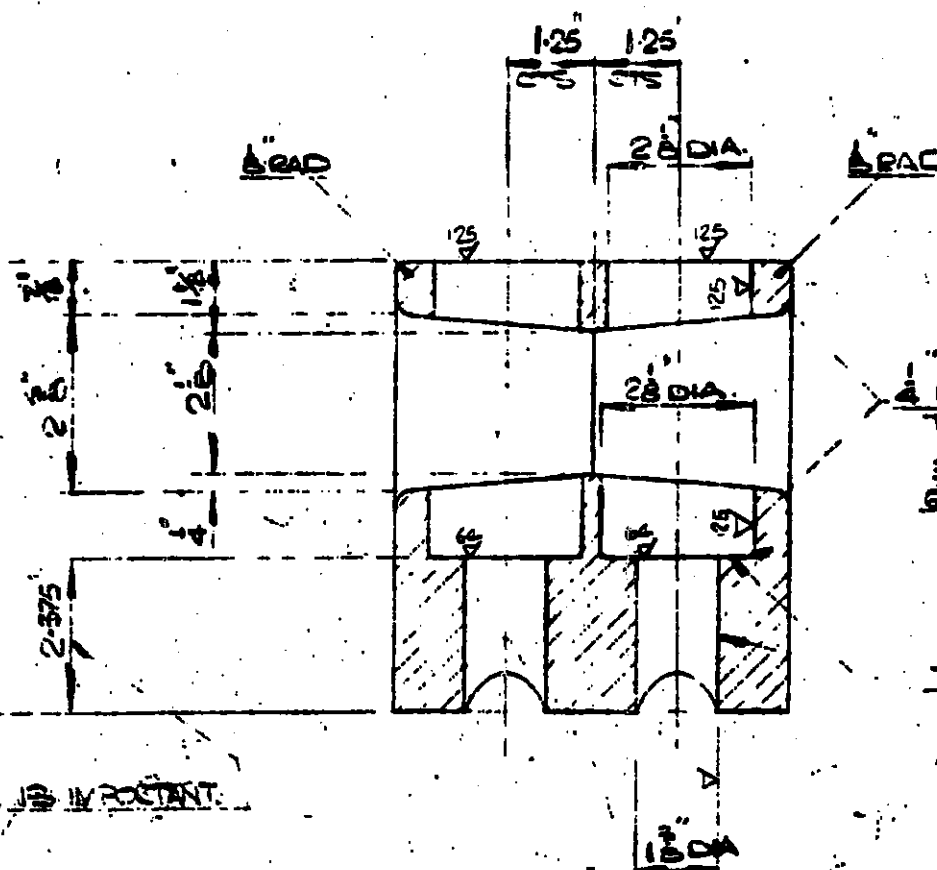
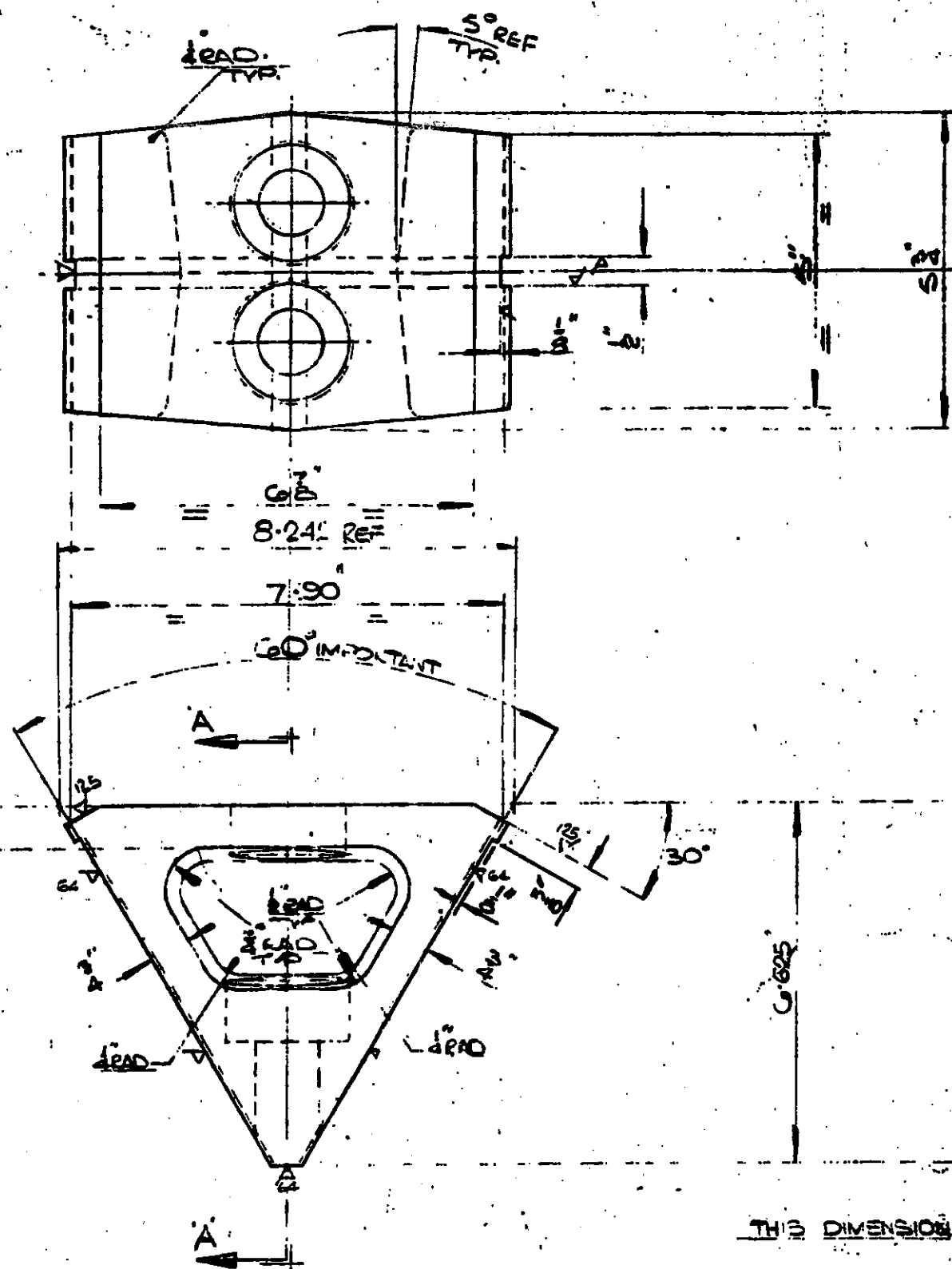


NOTES

1. AFTER MACHINING FORGING TO BE ANNEALED TO PRO SPEC 950/2002
2. REMOVE SHARP EDGES & BURRS
3. FORGING IS SUPPLIED WITH CENTRE WEB. ENSURE THIS IS MACHINED OUT AS PER TH



02.04.07
ALSTOM POWER CUSTOMER SERVICE
STAFFORD ENGLAND

THESE HOLES TO BE JIG DRILLED

SECTION A-A

WEIGHT 8 LBS

S1112M689

THE ENGLISH ELECTRIC CO LTD
STAFFORD WORKS
ENGLAND